# Specification

Product Name:24V20A Lithium BMS

Product Model:2420-1003D-10B

Configuration	Parameter	Function
Single voltage platform	3.2V	
PCS	8S	Optional
Capacity	20AH	Can be set
External switch	ON	Optional
Current limiting	ON	Optional
LCD	ON	Optional
Storage	ON	Contained
Heating	ON	Optional
Precharge	ON	Contained
Communication	RS232、RS485	Optional

Patent Name	Patent Number Patent Name		Patent Number
SHenergy Backup Battery	2020SR0665527 A BMS Switch Topology		CN211377659U
Management Software V1.0	Circuit		
SHenergy Upper Computer	2020SR1053191	A Shock Resistant Circuit	CN211377658U
Monitoring System		For Multiple Batteries	
SHenergy Intelligent	2020SR1041767	A Multiple Power Supply	CN212518427U
Inspection System Software		Circuit	

Signature and seal of supplier	Signature and seal of client



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Date		Date		Date	

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## 1. Application scope

This product is a fully functional management system that supports 8 series lithium-ion battery packs, with protection and recovery functions such as individual overvoltage/undervoltage, total voltage undervoltage/overvoltage, charging/discharging overcurrent, high temperature, low temperature, and short circuit. Accurate measurement of SOC during charging and discharging processes, and statistical analysis of SOH health status. Realize voltage balance during the charging process. Data communication is carried out with the host through RS485 communication, and parameter configuration and data monitoring are carried out through human-machine interaction with the upper computer software.

Note: The baud rate of the upper computer is 9600

#### 2. Normative citation documents

The following documents are essential for the application of this document. The date-only version of the reference file is applicable to this file. The latest version of any undated reference file (including all modifications) applies to this file.

GB/T 191	Marking of Packaging Storage and Transportation
GB/T 2408-2008	plastic Determination of combustion properties Horizontal and vertical test
YD/T 983-2013	Electromagnetic Compatibility Limit and Measurement Method for
	Communication Power Equipment
GB/T 17626.5-2008	Electromagnetic compatibility test and surge (shock) immunity test for measuring
	technology
GB/T 17626.2-2006	Electromagnetic Compatibility Test and Measurement Technology
YD/T 2344.1—2011	Lithium iron phosphate battery pack for communications - Part 1: integrated
	battery pack
YD/T 2344.2—2015	Lithium iron phosphate battery pack for communications - Part 2: discrete
	batteries
YD/T 1363.3	Communications Bureau (Station) Power, Air Conditioning and Environmental
	Centralized Monitoring Management System Part 3:Front-end Intelligent
	Equipment Protocol
YD/T 1058-2015	High Frequency Switching Power Supply System for Communication

#### 3. Functional characteristics

#### 3.1. Cell and battery voltage detection

Real time collection and monitoring of the voltage of four single group battery cells to achieve

overvoltage and undervoltage alarm and protection of battery cells. The detection accuracy of individual voltage is  $\leq \pm 20$ mV under conditions of -20~70 °C, and the detection accuracy of PACK voltage is  $\leq \pm 0.5\%$  under conditions of -20~55 °C.

Alarm and protection parameter settings can be changed through the upper computer.

#### 3.2. Cell, environment, and power temperature detection

Real time collection and monitoring of 4 cell temperatures, 1 ambient temperature, and 1 power temperature through NTC to achieve high and low temperature alarms and protection. The temperature detection accuracy is  $\pm$  2 °C.

Real time collection and monitoring of 4 cell temperatures, 1 ambient temperature, and 1 power temperature through NTC to achieve high and low temperature alarms and protection. The temperature detection accuracy is  $\pm$  2 °C.

The cell temperature sensor uses 10K, with a B value of 3435

Alarm and protection parameter settings can be changed through the upper computer.

#### 3.3. Battery charging and discharging current detection

By connecting the current detection resistor in the main charging and discharging circuit, the real-time collection and monitoring of the charging and discharging current of the battery pack is achieved to achieve charging and discharging current alarm and protection, with current accuracy better than  $\pm$  1%.

Alarm and protection parameter settings can be changed through the upper computer.

#### 3.4. Short circuit protection function

Has the function of detecting and protecting the output short circuit.

#### 3.5. Battery capacity and cycle times

Real-time calculation of battery residual capacity, complete the learning of total charging and discharging capacity at one time, SOC estimation accuracy is better than  $\pm 5\%$ .

It has the function of counting the number of charge and discharge cycles. When the accumulative discharge capacity of the battery pack reaches 80% of the set full capacity, the number of cycles will increase once.

Alarm, protection parameter setting can be changed by the upper computer.

#### 3.6. Charge, Discharge MOSFET switch

Low internal resistance, high current, high capacitance for backup power applications load startup, zero switching, double charging voltage optimization design.

#### 3.7. Balance of intelligent single cell

Unbalanced cells can be balanced when charging or standby, which can effectively improve the service time and cycle life of the battery.

Equalizing open voltage and equalizing differential voltage can be set by upper computer.

#### 3.8 LED indication function

It has 6 LED lights for indication, 4 white LED lights for battery level indicator lights for current

battery pack SOC, 1 red LED light for fault indication during alarm and protection, and 1 white LED light for battery standby, charging, and discharging status.

#### 3.9, Dormant function

BMS has manual and automatic sleep functions;

Automatic sleep function: The battery will automatically sleep for 48 hours when there is no external charging or discharging. When the battery pack is over-discharged, the communication is maintained for 1 minute, and the BMS enters the dormant state.

Remote sleep function: When using the upper computer and communication is normal, click the "shutdown" button to enter sleep without a charger connected for charging.

Button shutdown function: When working, turn off the button switch, execute shutdown without charging, and there is no communication activation function after shutdown.

The standby and hibernation can be set through the host computer.

#### 3.10 RS232 and RS485 communication interfaces

PC or intelligent front-end can achieve data monitoring, operation control, and parameter setting of batteries through RS232 or RS485 communication telemetry, remote signaling, remote adjustment, remote control, and other commands.

#### 3.11 Parallel communication

The address can be set through four dialed addresses through RS485 serial connection.

Parallel machine viewing data: connect to the upper computer through RS485 integrated connection.

#### 3.12. Historical data records are stored and read

Historical data is stored based on the state transition of the BMS; Real time storage of measurement data for various alarms, protection triggers, and elimination; The storage of measurement data for a certain period of time can be achieved by setting the recording start time, recording end time, and recording interval time. At present, it can store no less than 300 historical data records, which can be read from the upper computer and saved as an Excel file to the computer.

#### 3.13 Battery Management Parameters

Various battery management parameters such as individual battery overvoltage/undervoltage,total battery voltage overvoltage/undervoltage, charging/discharging overcurrent, cell high/low temperature, environmental high/low temperature, balancing strategy, battery capacity, etc. can be reset through the upper computer.

#### 3.14 Battery management functions

Voltage related functions, temperature related functions, current related functions (note: output short circuit function does not support shutdown setting), capacity related functions, etc. can be turned on or off through the upper computer settings.

#### 3.15. Precharge function

The precharge function can be activated immediately upon startup or when the discharge tube is turned on. The pre charging time can be set (1mS to 5000mS) to cope with various capacitive load

scenarios and avoid BMS output short circuit protection.

#### 3.16. Connection compensation

To prevent excessive pressure difference between cells or modules, two compensation points can be provided. When wires or long copper bars are used between the battery cells for overcurrent, there will be a voltage difference, which requires impedance compensation. You can check whether the voltage difference between the battery cells is too large through the upper computer.

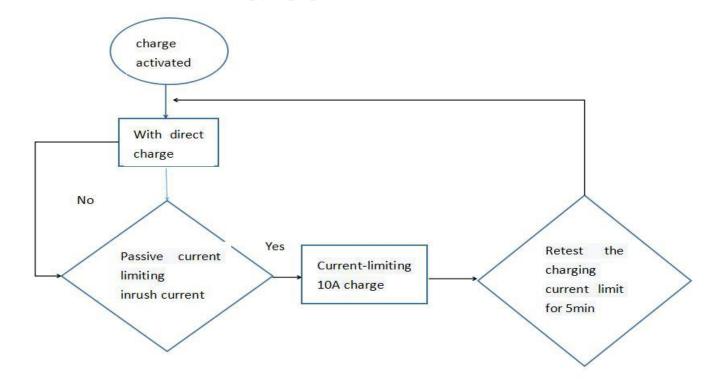
Measure the pressure difference between the wire and the long copper bar at both ends during discharge; If the pressure difference is too large, manually fill in the calculated impedance into the upper computer parameters based on the pressure difference/current=impedance. The default compensation impedance in the upper computer parameters is the connection of wires in sections 9 and 13, and the 2-way compensation impedance can be set according to the actual cell module.

Note: If the battery cell module is assembled in the form of ON long wires and long copper bars, it must be communicated with the BMS manufacturer for impedance compensation. Otherwise, it will affect the consistency of the battery cells.

#### 3.17. Current limiting function

Charging current limiting is divided into two modes: active current limiting and passive current limiting, which can be selected based on demand. (Note: Customers choose passive current limiting)

- 1. Active current limiting: When the BMS is in a charging state, the BMS continuously opens the MOS transistor of the current limiting module, actively limiting the charging current to 10A.
- 2. Passive current limiting: When the BMS is in the charging state, the BMS opens the charging module MOS tube. If the charging current reaches the charging overcurrent alarm value (note: the current setting is 20A), the current limiting module MOS tube is opened for 10A current limiting. After 5 minutes of current limiting, the charger current is retested to see if it meets the passive current limiting condition. (The passive current limit value can be set when activated)



#### 3.18 Upper computer

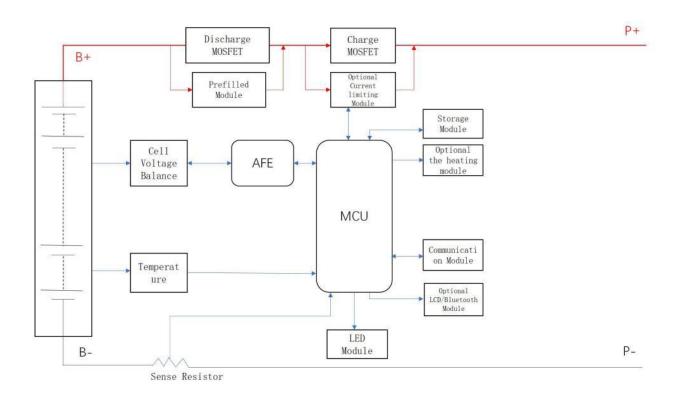
The upper computer uses BatteryMonitor V2.1.8 version, which can switch between Chinese and English (loading the English protocol when switching between English), and load the protocol (Chinese file name: 16Sv20\_ADDR, English protocol name: 16Sv20\_ADDR-EN). Please refer to the operating instructions in the upper computer file for instructions.

#### 3.19 Program upgrades

The main program version can be upgraded through firmware updates in the upper computer software.

The upper computer is connected to the BMS through RS485.

#### 4. Functional framework



#### 5. Electrical characteristics

Project	Min	Max	Туре	Unit
Normal operating voltage	21.6	29.2	24	V
Normal charging voltage	/	30	28	V
Operating temperature range	-20	70	25	°C
Storage temperature	-40	85	25	°C
Use environment humidity	10	85	/	%
Continuous charging current	/	30	20	A

Continuous discharge current	/	30	20	A
Discharge output resistance		<2		m $\Omega$
Normal operating power	<40		mA	
Dormancy power consumption		50	0	11.Λ

# 6. Basic parameters

#### 6.1, Basic parameter settings

Basic paramete		Thomas lind	Set value	Cotting names
Function name	Function	Item list	Set value	Setting range
	settings			
Single voltage	Close	Single voltage alarm	3500mV	Can be set
		High voltage recovery of monomer	3400mV	Can be set
alarm		Single low voltage alarm	2900mV	Can be set
	<mark>Open</mark>	Low voltage recovery of monomer	3000mV	Can be set
		Monomer voltage protection	3650mV	Can be set
Monomer		Recovery of monomeric overvoltage	3400mV	Can be set
overvoltage protection Open		Overvoltage recovery conditions	1.monomer voltage drop overvoltage recognit 2.residual capacity below intermittent recognity 96% Note: Two conditions must be met to recognity	
			It is detected current≥3A	that the battery has a discharge
Monomer		Under voltage protection voltage	2600mV	Can be set
undervoltage protection	<mark>Open</mark>	Under voltage recovery voltage	2900mV	Can be set



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	Single under voltage shutdown		fter undervoltage protection and nute communication
	Under voltage recovery conditions	Charging curre	ent detected ≥1 A
O	Total voltage high voltage alarm	28.0V	Can be set
	Total voltage recovery	27.0V	Can be set
Battery total voltage alarm	Total voltage Low voltage Alarm	23.2V	Can be set
<mark>Open</mark>	Total voltage and low voltage recovery	24.0V	Can be set
	m . 1 . 1:		
	Total voltage overvoltage protection	28.8V	Can be set
Total voltage	Total voltage relief	27.0V	Can be set
overvoltage Or protection	Overvoltage recovery conditions	point 2.residual capacity 96% Note: Two con	oltage drop overvoltage recovery acity below intermittent recharge additions must be met to recover
		Discharging c	urrent detected ≥3 A
	Total voltage undervoltage protection	21.6V	Can be set
Total voltage undervoltage Or protection	Total undervoltage recovery	24.0V	Can be set
	Total undervoltage shutdown	Shut down after undervoltage protection and maintain 1 minute communication	



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		Undervoltage recovery conditions	Charging curre	ent detected ≥1A
		Charge High Temperature Alarm	50°C	Can be set
		Charging High Temperature Recovery	47°C	Can be set
		Overcharge protection	55°C	Can be set
Cell		Overcharge recovery	50°C	Can be set
temperature forbidden to charge	Open	Charge Low Temperature Alarm	2°C	Can be set
		Low temperature charging recovery	5°C	Can be set
		Undercharge protection	-10°C	Can be set
		Recovery of undercharging	0°C	Can be set
		7		
		High Temperature Discharge Alarm	52°C	Can be set
Cell temperature	Open _	High temperature discharge recovery	47°C	Can be set
forbidden to discharge		Discharge overtemperat ure protection	55°C	Can be set
		Discharge overtemperat ure recovery	50°C	Can be set



		Low temperature discharge alarm	-10°C	Can be set
			3°C	Can be set
		Discharge undertemperatu re protection	-15°C	Can be set
		Discharge undertemperatu re recovery	0°C	Can be set
				$\triangle$ . $\nabla$
		Environmental High Temperature Alarm	50°C	Can be set
	Open	Environmental High Temperature Recovery	47°C	Can be set
		Environmental Over-temperatu re Protection	60°C	Can be set
Environmental		Environmental Overheating Recovery	55°C	Can be set
temperature protection		Environmental Low Temperature Warning	0°C	Can be set
		Environmental Low Temperature Recovery		Can be set
		Environmental under-temperat ure protection	-10°C	Can be set
		Environmental undertemperatu re recovery	0°C	Can be set



		Power High Temperature Alarm	90°C	Can be set		
Power temperature	Open	Power High Temperature Recovery	85°C	Can be set		
protection		Overpower protection	100°C	Can be set		
		Power overtemperatur e recovery	85°C	Can be set		
	Close	Charging overcurrent alarm	10A	Can be set		
Charging Current Limit	<mark>Open</mark>	Charging overcurrent recovery	1,10	Can be set		
		Charging current limiting delay	5 minutes	After the current limit is opened, check again after 5 minutes whether the current limit is open or not.		
		111				
Charging	Open	Charging overcurrent alarm	20A	Can be set		
Current Limit	Орен	Charging overcurrent recovery	15A	Can be set		
		·				
	7	Charging Overcurrent Protection	30A	Can be set		
Charging Overcurrent Protection	Open	Charge Overcurrent Delay	10S	Can be set		
		Overcurrent recovery conditions	Discharge automatically	recovered immediately after 60 S		
	I					
Effective	⊢ Charo	ge into current	600mA			

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charging current	Charge	Exit Current		500mA		
Discharge	Open	Discharge Overflow Warning	-25A	Can be set		
overcurrent alarm	<u>Open</u>	Discharge overcurrent recovery	-23A	Can be set		
	1	T	T			
		Discharge over-current protection	-30A	Can be set		
Discharge overcurrent	<mark>Open</mark>	Discharge Overcurrent Delay	10S	Can be set		
protection		Overcurrent recovery conditions	Charge immediately, or after 60 S automatically			
		Short circuit protection current and delay	-80A	Can be set		
	Open	Recovery of short circuit protection	30mS	0mS~100mS		
Short Circuit	1	Short circuit protection lock	Charge impautomatically	mediately, or after 60 S		
Protection		Short circuit locking times	Continuous s	econdary overcurrent, exceeding fovercurrent locks		
	CI	Short circuit lock release	5 times			
	Close	Short circuit protection current and delay	Connect charg	ger		
输出短路保护	Open (Close setting is currently	Short circuit protection current and delay	Write program	(Note: Cannot be set)		

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	1	T.			
not suppor	Recovery of short circuit protection	Charge immed automatically	diately, or after 60 S		
	Short circuit protection lock	Continuous output short circuit, over-current lock times			
Open	Short circuit locking times	5 times			
	Short circuit lock release	Connect charg	ger		
			-500mA		
	_		-400mA		
			\		
	Standby balance	Uncharged/o	discharge state open equilibrium		
<mark>Open</mark>	Standby equalization time	10h	Can be set		
Open	Charge Balance	Open equa	alization in charging state and floating state		
On voltage condition	Balanced on voltage	3400mV			
	Equilibrium Open voltage	30mV	Can be set		
	Equilibrium end differential voltage	20mV			
7.					
	Equilibrium temperature limits		nperature range evenly according nt alarm temperature)		
Open	Equilibrium High Temperature	50°C	Can be set		
	Equilibrium cryogenic prohibition	0°C	Can be set		
		ı			
Open	Failure voltage Differential	500mV	Can be set		
	Open  Open  Open  Open  Open  Open  Open  Open  Open	Suppor Short circuit protection  Short circuit protection lock Short circuit locking times Short circuit lock release  Discharge into current Discharge withdrawal current  Standby balance Open Standby equalization time Charge Balance Balanced on voltage Condition Equilibrium Open voltage Condition Equilibrium end differential voltage  Equilibrium temperature limits Equilibrium High Temperature Ban Equilibrium cryogenic prohibition  Failure	Suppor  Short circuit protection  Short circuit protection lock   Short circuit lock imes   Short circuit lock imes   Short circuit lock imes   Short circuit lock imes   Short circuit lock release    Discharge into current   Discharge withdrawal current    Standby balance   Standby equalization time   Open   Charge Balance   Balance   Balance   Standby equalization time   Open   Charge Balance   Balance   Standby equalization time   Open   Charge Balance   Standby equalization time   Open   Charge Balance   Standby equalization time   Open   Charge Balance   Standby equalization   Standby equalization   Standby equalization   Standby equalization   Standby   Standby		



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		Core recovery voltage differential	300mV				
	Battery 1	rated capacity	20Ah		5Ah~200Ah		
	_		Estimation				
	Battery re	sidual capacity	of core		Can be set		
	A 1.	1 1 1	voltage	NI 1	<u> </u>		
Battery capacity	Accumulate	ed cycle capacity	80%	Numb	er of cycles (Set)		
setting	Open	Residual		15%			
		capacity alarm					
	Close	Residual	5%	Т,	year off overest		
	Close	capacity	3%		urn off output		
		protection		X 1			
Precharge			X				
function	2000ms	0~5000ms	BMS boot up precharge function				
BMS Power		Maximum	24 hours (cha	rger not nre	esent and no effective		
Management	Open	standby time	discharge current)				
		Low	0°C 10°C				
		temperature					
		heating of			Can be set		
Low		battery cells					
temperature		Cell heating					
heating of	Open	recovery					
battery cells	-		When the cl	narger is	online and the cell		
		Heating Open	temperature re	eaches the	Open condition, open		
		Strategy	the heating.	No heating	ng in standby and		
	7	discharge states.					
External switch	Open	BMS can ope			e and OpenBMS in		
External switch	Орен	standby mode.					
LCD screen	Open	_	_		view data such as		
		bat	tery cells, tempo	erature, and	current.		
	Compensa	0.0					
C	tion point	$0 \mathrm{m}\Omega$	9				
Compensating	Commercial				Can be set		
impedance	Compensa	$0$ m $\Omega$	13				
	tion point 2	011152	13				

#### 6.2. Basic mode of work

#### 6.2.1 Charging mode

BMS enters charging mode when it detects that the charger is connected and the external charging voltage is greater than the internal battery voltage by more than 0.5V, and the charging current reaches the effective charging current.

#### 6.2.2 Discharge mode

BMS enters discharge mode when it detects a load connection and the discharge current reaches the effective discharge current

#### 6.2.3 Standby mode

When neither of the above two modes is met, enter standby mode.

#### 6.2.4 Shutdown mode

Normal standby for 24 hours, battery triggered undervoltage protection, execution of button shutdown or external switch shutdown, BMS enters shutdown mode.

Wake up conditions for shutdown mode: 1. Charging activation; 2. 48V voltage activation; 3. Press the button to start the machine; 4. External switch.

#### 6.3, LED indicator instructions

#### 6.3.1 LED light sequence

1 running light, 1 alarm light, 4 capacity indicator lights

•			•	•	•
SOC				ALARM	RUN

#### 6.3.2 Capacity indication

Status	Charging				Discharging				
Capacity indicator	r light	L4•	L3•	L2•	L1•	L4•	L3•	L2•	L1•
		Extin	Extin	Extin		Extin	Extin	Extin	
		guish	guish	guish	Twin	guish	guish	guish	
	0~25%	ed	ed	ed	kling	ed	ed	ed	Light
		Extin	Extin			Extin	Extin		
		guish	guish	Twin		guish	guish		
Remaining capacity	25~50%	ed	ed	kling	Light	ed	ed	Light	Light
		Extin				Extin			
		guish	Twin			guish			
	50~75%	ed	kling	Light	Light	ed	Light	Light	Light
		Twin							
	≥75%	kling	Light	Light	Light	Light	Light	Light	Light
Operation indica	tor •		Li	ght			Twinkling		

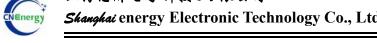
# 6.3.3 Twinkling Description

Twinkling pattern	Light	Extinguished
Twinkling1	0.25s	3.75s
Twinkling2	0.5s	0.5s
Twinkling3	0.5s	1.5s

#### 6.3.4. Status indicator

System	Running	RUN	ALM		SC	OC		TII ( ()
status	state	•	•	•	•	•	•	Illustration
Shutdown	Hibernate	Extin guishe d	Extin guishe d	Exti ngui shed	Exti ngui shed	Exti ngui shed	Exti ngui shed	All Extinguished
Standby	Normal	Light	Extin guishe d	Based	l on bat	tery ind	icator	Position in readiness
	Normal	Light	Extin guishe d	Based	l on bat	tery ind	The Highest LED Twinkling2	
	Overcurre nt alarm	Light	Twink ling2	Based	l on bat	tery ind	icator	The Highest LED Twinkling2
Charging	Overvolta ge protection	Light	Extin guishe d	Based	l on bat	tery ind		
Temperatu re and overcurren t protection		Light	Twink ling1	Based	l on bat	tery ind		
	Normal	Twink ling3	Extin guishe d	Based	l on bat	tery ind	According to the constant light indication of the battery level	
	Alarm	Twink ling3	Twink ling3					
Dischargi ng	Protection against temperatur e, overcurren t, short circuit, etc	Extin guishe d	Light	Exti Exti Exti Exti ngui ngui ngui shed shed shed shed		Stop discharging, no action required to force sleep after 24 hours when the mains power is offline		
	Under	Extin	Extin	Exti	Exti	Exti	Exti	Stop discharging

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voltage	guishe	guishe	ngui	ngui	ngui	ngui
protection	d	d	shed	shed	shed	shed

## 7. Functional description

#### 7.1. Standby state

After the BMS is properly connected and powered on, without overvoltage, undervoltage, overcurrent, short circuit, over temperature, under temperature or other protective states, press the button to turn on the BMS, and it will be in standby mode.

In BMS standby mode, the running light flashes and the battery can be charged and discharged.

#### 7.2. Over-protection and rehabilitation

#### 7.2.1. Monomer overcharge protection and recovery

If any section of the battery core is higher than the set value of the monomer overcharge protection, the BMS enters the overcharge protection state, and the charging equipment can not charge the battery.

After the monomer overvoltage protection, when the maximum monomer voltage drops below the monomer overcharge recovery value and the SOC is below 96%, the overcharge protection state is relieved. can also discharge release.

#### 7.2.2. Total voltage overcharge protection and recovery

If the battery voltage is higher than the set value of the total voltage overcharge protection, the BMS enters the overcharge protection state, and the charging equipment can not charge the battery. If the total voltage drops below the recovery value and SOC below 96%, the overcharge protection is relieved. It can also be released Except.

#### 7.3. Protection and rehabilitation

#### 7.3.1, Protection and restoration of monomers

If any section of the battery core is lower than the set value of the monomer over-discharge protection, the BMS enters the over-discharge protection state, and the load can not discharge the battery. Hold 1 minute communication after BMS shutdown.

After over-discharge protection occurs, charging the battery pack can release the over-discharge protection state. or press the reset button, BMS will boot to re- detect whether the battery pack voltage reaches the recovery value.

#### 7.3.2. Total pressure protection and recovery

When the battery voltage is lower than the total voltage over-discharge protection set value, the BMS enters the over-discharge protection state, and the load can not discharge the battery. Hold 1 minute communication after BMS shutdown.

After over-discharge protection occurs, charging the battery pack can release the over-discharge protection state. or press the reset button, BMS will boot to re- detect whether the battery pack voltage reaches the recovery value.

#### 7.4. Charging overcurrent protection and recovery

Charging overcurrent protection can be triggered when there is no charging current limiting function.when the charging current exceeds the charging overcurrent protection setting value and reaches the delay time. BMS access charging overcurrent protection, charging equipment can not charge the battery.

After charging overcurrent protection occurs, the BMS automatically delays recovery and re-detects the external charger current. discharge can also remove the charging overcurrent protection.

#### 7.5. Discharge overcurrent protection and recovery

When the discharge current exceeds the discharge overcurrent protection setting value and reaches the delay time. BMS into the discharge overcurrent protection, the load can not charge the battery.

After the discharge overcurrent protection occurs, the BMS automatically delays recovery and re-detects the external load current. charging can also release the discharge overcurrent protection.

Discharge over-current protection has two-stage protection to achieve transient over-current protection and discharge over-current protection recovery. Transient protection occurs when the number of times the condition will be locked, recovery must be turned off in the boot or charge release.

#### 7.6. Temperature protection and recovery

BMS has 6 temperature detection ports to monitor temperature changes and achieve protection measures.

#### 7.6.1. High temperature protection and recovery during charging and discharging

When the NTC of any of the four battery cells is higher than the set value for high temperature protection during charging and discharging, the BMS enters high temperature protection. BMS stops charging or discharging.

When the temperature of the battery cell is lower than the high temperature recovery value, the BMS resumes charging or discharging.

#### 7.6.2. Low temperature protection and recovery during charging and discharging

When the NTC of any of the four battery cells is lower than the set value for low-temperature protection during charging and discharging, the BMS enters low-temperature protection. BMS stops charging or discharging.

When the temperature of the battery cell is higher than the low-temperature recovery value, the BMS resumes charging or discharging.

#### 7.6.3. Environmental temperature protection, power temperature protection

When NTC detects that the ambient temperature is higher than the set value for high ambient temperature, the BMS enters environmental high temperature protection. BMS stops charging and discharging.

When NTC detects that the power temperature is higher than the power protection setting value, BMS enters power high temperature protection. BMS stops charging and discharging.

#### 7.7. Balancing function

he BMS should have standby and charging equalization functions. The BMS system adopts an energy consuming equalization circuit, and the equalization open voltage software is adjustable. Any section of

the equalization open condition is higher than the equalization open voltage and the voltage difference reaches the condition together.

When the charging is stopped or the cell pressure difference is less than the set value, the equalization stops.

#### 7.8, Turn on/off

Serial Number	Function	Definition
		When the BMS is in a sleep state, pressing the reset
1	Boot/Start	button will activate the BMS,
1	1 Boot/Start	After the LED indicators turn on Twinkling in sequence,
		they will switch to Normal working mode.
		When the BMS is in standby or discharge mode, press
	Shutdown	this button for 6 seconds, and the BMS will be
2	/Hibernate	hibernated. After the LED indicators turn on Twinkling
	/Hibernate	in sequence, the BMS will enter sleep mode. BMS has
		no power consumption after sleep.
2	External	External switches can control BMS on/off, with priority
3	switch	given to external switches.

#### 7.9. Storage function

The storage content includes: protection and alarm categories, recovery time of protection and alarm, individual battery voltage, total battery pack voltage, charging/discharging capacity, charging/discharging current, temperature, etc.

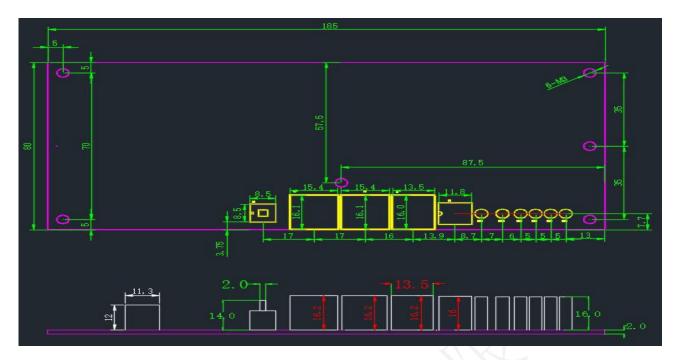
Record in year/month/day/hour/minute/second, or record the information content within a certain time period through settings.

The information storage capacity shall not be less than 300 pieces.

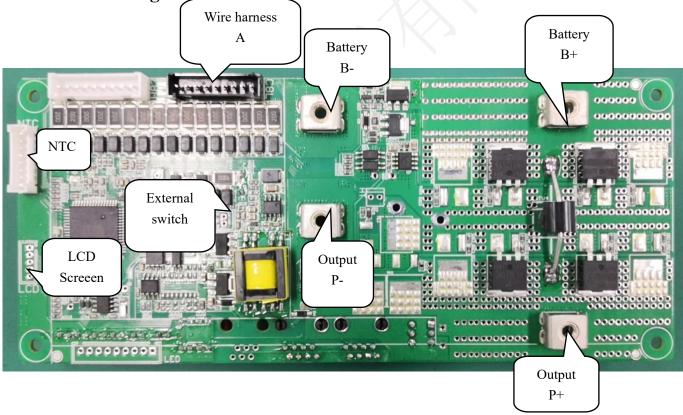
Historical data can be read from the upper computer and saved as an Excel file to the computer.

## 8. Dimensional positioning diagram

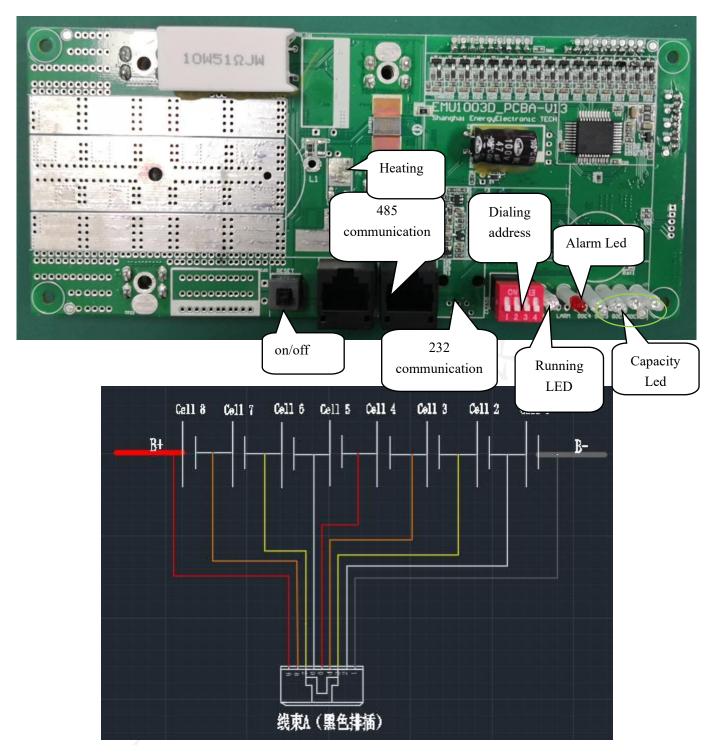




9. Reference diagram and connection instructions







Note: There may be some differences between the actual product and the physical image of the above products

#### 9.1. Wiring definition



线束 A (黑色排插)						
(	CELL1-	Connect to the negative				
		electrode of the first battery				
8 接第七节电芯止极   接第六节电芯正极	CELL1+	Connect to the positive pole of				
接第五节电芯正极		the first battery				
接第四节电芯正极	CELL2+	Connect to the positive pole of				
接第二节电心止极 接第二节电心止极		the second battery				
接第一节电芯正极 接第一节电芯正极 接第一节电芯负极	CELL3+	Connect to the positive pole of				
		the third battery				
	CELL4+	Connect to the positive pole of				
		the fourth battery				
	CELL5+	Connect to the positive pole of				
		the fifth battery				
	CELL6+	Connect to the positive pole of				
		the sixth battery				
	CELL7+	Connect to the positive pole of				
		the seventh battery				
	CELL8+	Connect to the positive pole of				
		the eighth battery				

NTC		
	NTC1+	Connected to temperature
8 电芯温度1	>	sensorNTC1
6 电芯温度2	NTC1-	Connected to temperature
5 电心		sensorNTC1
	NTC2+	Connected to temperature
1 3 电芯温度4		sensorNTC2
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	NTC2-	Connected to temperature
		sensorNTC2
	NTC3+	Connected to temperature
		sensorNTC3
	NTC3-	Connected to temperature
<u> </u>		sensorNTC3
	NTC4+	Connected to temperature
		sensorNTC4
	NTC4-	Connected to temperature
		sensorNTC4

Note: CELL8+is the B+end of the battery cell.

#### 9.2. Power on/off sequence

1) Power on in the following order: first connect the motherboard B -, then connect the ribbon cable harness A, NTC cable, then connect the motherboard B+, and finally connect the P+and P - to the charger

or load (note: the motherboard is in a shutdown state after connecting the wires. Press the reset button to turn on or close the external switch, and charging can also activate the BMS).

2) The power down sequence is completely opposite: first disconnect the charger or load (note: press the 6S reset button or disconnect the external switch, turn off the circulating light once and turn it off), then disconnect the B+, then disconnect the harness A and NTC wires in sequence, and finally disconnect the B -.

#### 3) Input output

When charging: The positive pole of the charger is connected to the "P+" of the protection board, and the negative pole of the charger is connected to the "P-" of the protection board.

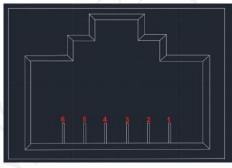
When discharging: the positive pole of the load is connected to the "P+" of the protective plate, and the negative pole of the load is connected to the "P -" of the protective plate.

#### 10. Communication instructions

#### 10.1 RS232 communication

BMS should have RS232 communication function for uploading battery pack data, with a baud rate of 9600bps. The RS232 upload communication interface adopts a 6P4C telephone line interface. Communication with the upper computer can be achieved through the RS232 communication interface.

RS232 communication interface definition:



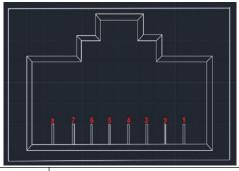
Pin	<b>Definition Description</b>		
2	GND		
3	RX		
4	TX		
5	GND		

#### 10.2 RS485 communication

BMS has RS485 communication for battery pack integration, with a baud rate of 9600bps. The RS485 communication interface adopts an 8P8C network cable interface.

RS485 communication interface definition:

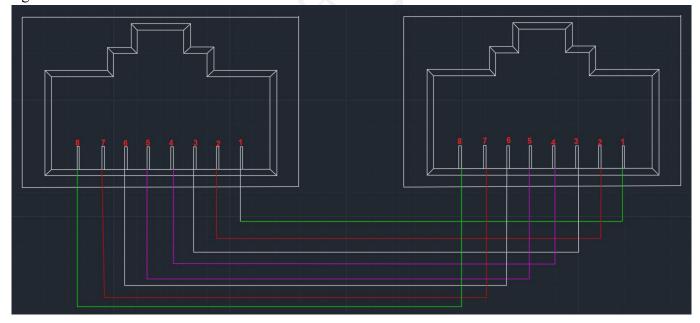




Pin	<b>Definition Description</b>		
1、8	RS485-B		
2、7	RS485-A		
3, 6	GND		
4、5	NC		

#### 10.3 Parallel communication

When multiple machines are connected in parallel, the RS485 interface serves as the parallel communication interface. The terminal device can read the total battery data of the ON parallel PACK through the 485 interface. When multiple machines are connected in parallel, the RS485 interface connection is shown in the following figure:



#### 10.4. Dialing address selection

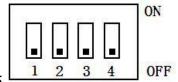
**Definition of parallel machine dial switch:** When the battery pack is in parallel, multiple machines communicate and use the dial switch to distinguish different pack addresses. The hardware address can be set through the dial switch on the board.

Single machine address setting: 0000 Connect to the upper computer through RS232 or RS485Address

settings for parallel use: refer to the table below for the definition of the dial switch

If two machines are combined: the first one dials 1000, and the second one dials 0100 to connect to the upper computer through RS485

3 parallel machines: the first machine dials 1000, the second machine dials 0100, and the third machine



dials 1100 to connect to the upper computer through RS485

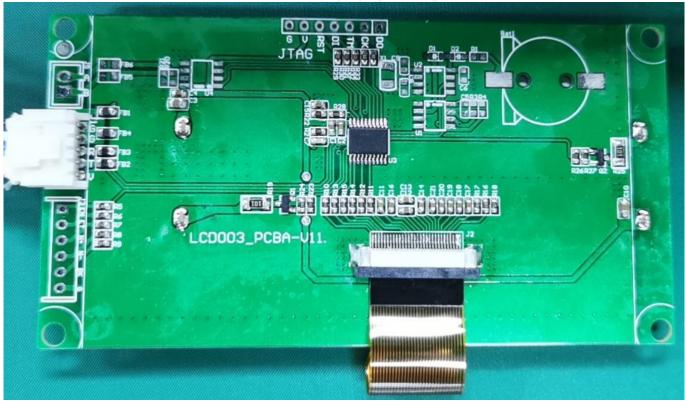
Address	Dial switch position			Description	
	#1	#2	#3	#4	( )
0	OFF	OFF	OFF	OFF	Pack0
1	ON	OFF	OFF	OFF	Pack1
2	OFF	ON	OFF	OFF	Pack2
3	ON	ON	OFF	OFF	Pack3
4	OFF	OFF	ON	OFF	Pack4
5	ON	OFF	ON	OFF	Pack5
6	OFF	ON	ON	OFF	Pack6
7	ON	ON	ON	OFF	Pack7
8	OFF	OFF	OFF	ON	Pack8
9	ON	OFF	OFF	ON	Pack9
10	OFF	ON	OFF	ON	Pack10
11	ON	ON	OFF	ON	Pack11
12	OFF	OFF	ON	ON	Pack12
13	ON	OFF	ON	ON	Pack13
14	OFF	ON	ON	ON	Pack14
15	ON	ON	ON	ON	Pack15

#### 11, LCD screen

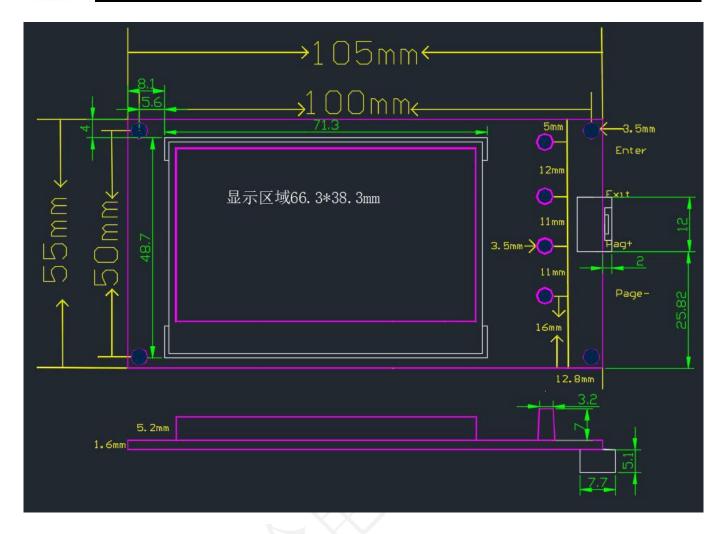
Please refer to the LCD screen specification for detailed operating instructionstions .











Note: Based on the actual shipment of the display screen, our company has two types of display screens: LCD002 and LCD003. The functions and fixing holes of the two display screens are the same.

## 12. Points for attention

- Battery management systems can not be used in series.
- \* BMS power components with stand voltage 100 V.
- If the battery module is assembled in the form of long wire and long copper bar, it must communicate with the BMS manufacturer for impedance compensation. Otherwise, it will affect the consistency of the cell.
- The external switch on BMS is prohibited to connect with other equipment. If necessary, please confirm with the technology for docking. Otherwise, BMS will not bear any responsibility for damage.

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- Do not touch the surface of the core directly when assembling, so as not to damage the core. The assembly should be firm and reliable.
- ❖ In use pay attention to lead wire head, soldering iron, solder and so on do not touch the components on the circuit board, otherwise it may damage the circuit board.
- ❖ Use process should pay attention to anti-static, moisture-proof, waterproof and so on.
- Please follow the design parameters and use conditions during use, must not exceed the value in this specification, otherwise it may damage the protection board.
- After combining the battery pack and the protection plate, if you find no voltage output or charge, please check the wiring is correct.
- ❖ The final interpretation right is owned by our company.